



Service News

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Fiat Group Automobiles S.p.A.

Alfa Giulietta

Version: all models

70
09.12

**7005 1 851 MA FRONT SIDE DOOR INTERNAL PANELS
Noise - Service Solution**

FAULT COMPLAINED OF

Noise, vibrations in the area of the front side door speaker.

TECHNICAL CAUSE

Vibration of the speaker protective grille

OPERATIONS IN PRODUCTION

Fitting of improved front side door internal panels.

IMPLEMENTATION OF MODIFICATION

Version	Factory	Line	Chassis No.	Organisation No.
All models in question	Cassino	-	7121608	7117130

OPERATIONS IN NETWORK

NETWORK BEHAVIOUR STANDARDS TOWARDS THE CUSTOMER

- Once the customer's claimed fault is confirmed, reassure the Customer that the fault will be solved by applying sound insulation on the door panels.
- After the operation, show the Customer what has been done and make sure he is satisfied.

SERVICE SOLUTION

Once the customer's claimed fault is confirmed, apply sound insulation pads and sections of felt tape on the front door panels, according to the following Operating Cycle.

OPERATION CYCLE

Remove the front side door internal panel, with reference to Op. 7005E10 of the Service Manual.

- Fit an adhesive sound insulation pad (1), part no. 50527247 from the Spare Part Dpt., in the position indicated in Fig. 1.

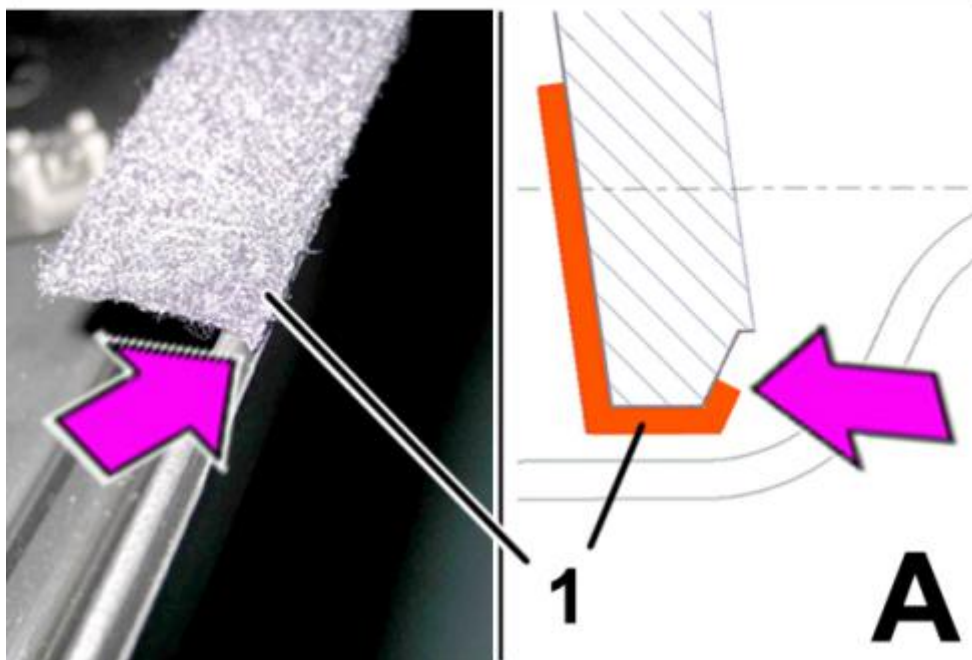
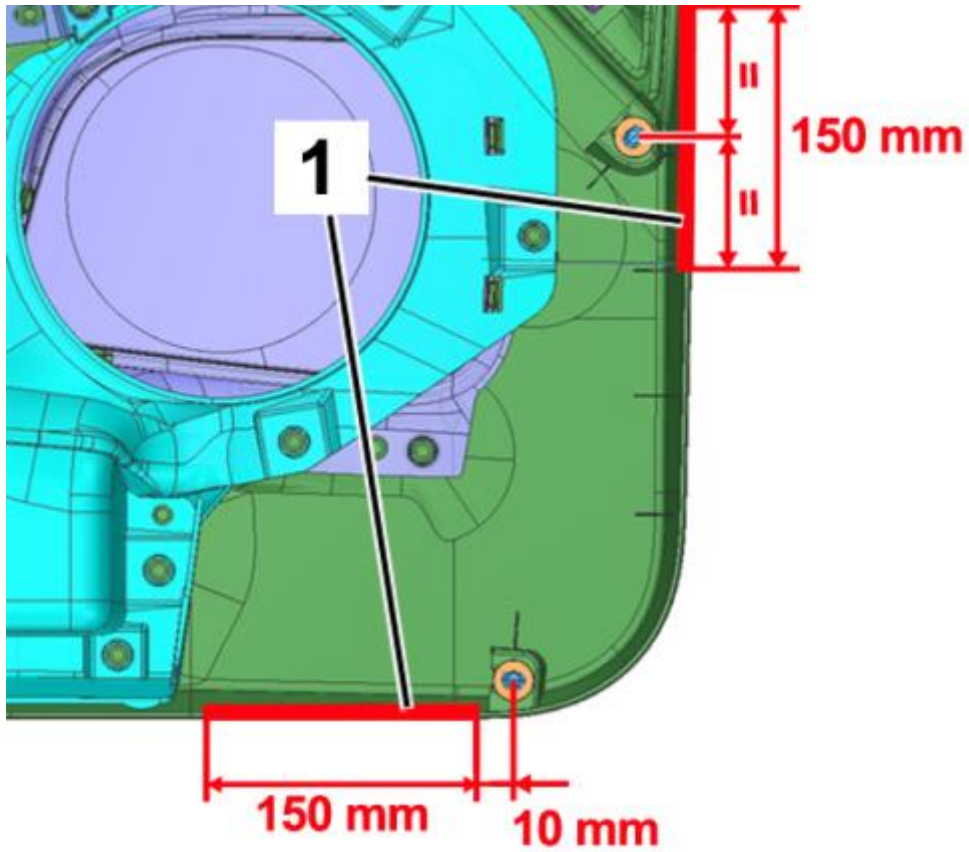
Fig. 1



1 - Adhesive sound insulation pad

- Before fitting the door panel, apply the two adhesive felt tape sections part no. 50527248 (1 - Fig. 2) from the Spare Part Dpt., in the indicated points if they are missing, paying attention not to exceed the position indicated in detail (A) on the panel contour.

Fig. 2



1 - Adhesive felt tape

Then refit the front side door internal panel, with reference to Op. 7005E10 of the Service Manual.

If necessary perform the same operations on the door panel on the other side of the car.

AVAILABILITY OF PARTS



Version	Description	Part No.	Q.ty
All models in question	Adhesive sound insulation pad	50527247	1
All models in question	Adhesive felt tape (l 150 mm)	50527248	2

CLAIM REPORT DATA

Version	Operation	Part	Fault	Position	Time allowance
All models in question	7005185 (*)	1	MA	010 - 090	0.45 (*)
All models in question	7005186 (**)	1	MA	010 and 090	0.75 (**)

(*) Operation Code and Time allowance for the application of the sound insulation pad

(**) Operation Code and Time allowance for the application of the sound insulation pad and application of the two strips of adhesive felt tape